



















































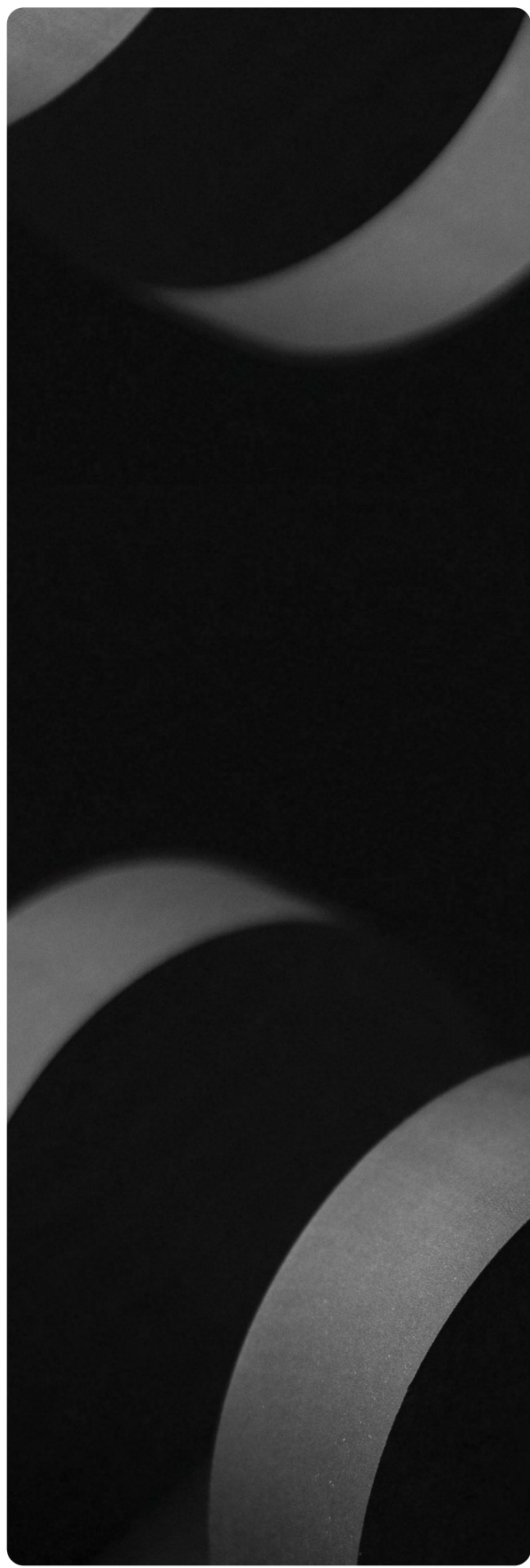





I S O - G

z=3		R	B		
					
472-473	474-475	478-479	480-481	482-483	
$\lambda=40^\circ$	$\lambda=40^\circ$	$\lambda=25^\circ$	$\lambda=40^\circ$	$\lambda=40^\circ$	
Diam.	Diam.	Diam.	Diam.	Diam.	
$r$ 0,10-0,30	$r$ 0,10-0,30	$90^\circ$			
Dc 3-12	Dc 3-12	Dc 3-16	Dc 2-12	Dc 2-12	
Lc 10-28	Lc 4-13	Lc 9-48	Lc 3-13	Lc 3-13	
					
					
G1(3*)	G1(3*)	G1(3*)	G1(3*)	G1(3*)	
					
					
					
					
					
					
					



HIGHLIGHT 1 | 2  476

HIGHLIGHT 2 | 2  477

# Switch on



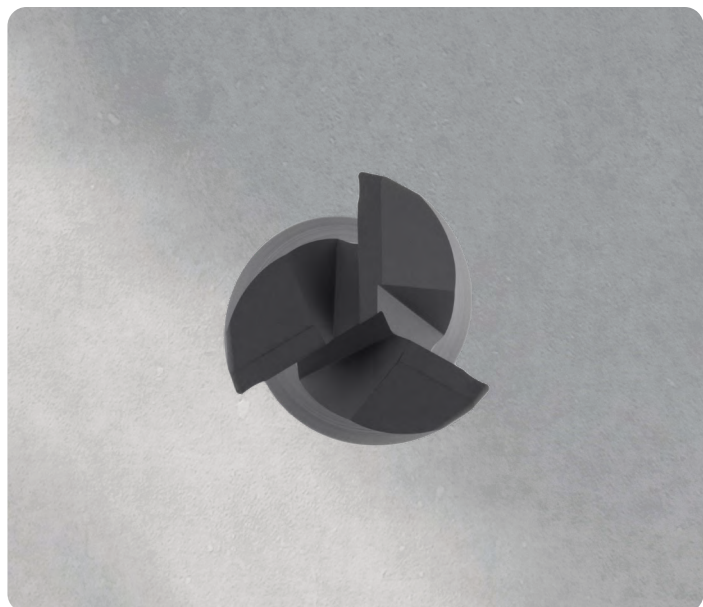
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DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	r	z
ULC3L03040SNT01	-	3,0	3	10	14	2,7	57	0,1	3
ULC3L04040SNT02z	-	4,0	4	13	16	3,6	57	0,2	3
ULC3L05040SNT02	-	5,0	5	15	18	4,5	57	0,2	3
ULC3L06040SNT03	-	6,0	6	15	19	5,0	57	0,3	3
ULC3L08040SNT03	-	8,0	8	21	25	7,0	63	0,3	3
ULC3L10040SNT03	-	10,0	10	24	30	9,0	72	0,3	3
ULC3L12040SNT03	-	12,0	12	28	36	11,0	83	0,3	3

Vc	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	500

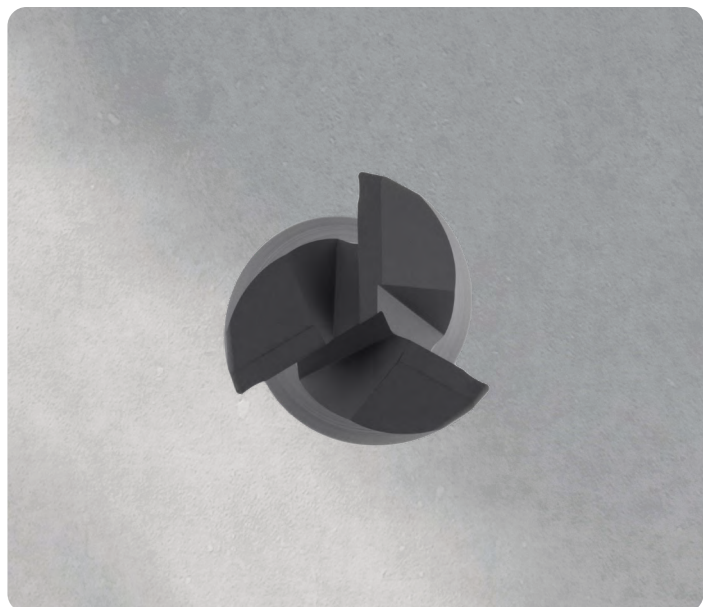









	Ap [min]	Ap [max]	Ae [max]	fz
	0,3*Dc	Lc	0,5*Dc	0,0120*Dc
	0,3*Dc	Lc	1*Dc	0,0100*Dc
	-	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-



DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	r	z
ULC3X03040SNT01	-	3,0	3	4	11	2,7	62	0,1	3
ULC3X04040SNT02	-	4,0	4	5	15	3,6	62	0,2	3
ULC3X05040SNT02	-	5,0	5	6	23	4,5	62	0,2	3
ULC3X06040SNT03	-	6,0	6	7	24	5,0	62	0,3	3
ULC3X08040SNT03	-	8,0	8	9	30	7,0	68	0,3	3
ULC3X10040SNT03	-	10,0	10	11	38	9,0	80	0,3	3
ULC3X12040SNT03	-	12,0	12	13	46	11,0	93	0,3	3

Vc	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	500



	Ap [min]	Ap [max]	Ae [max]	fz
	0,3*Dc	Lc	0,5*Dc	0,0120*Dc
	0,3*Dc	Lc	1*Dc	0,0100*Dc
	-	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-

# GRAPHITE MACHINING 1 | 2

<sup>NL</sup> Grafietbewerking | <sup>DE</sup> Graphit Bearbeitung | <sup>FR</sup> Usinage graphite



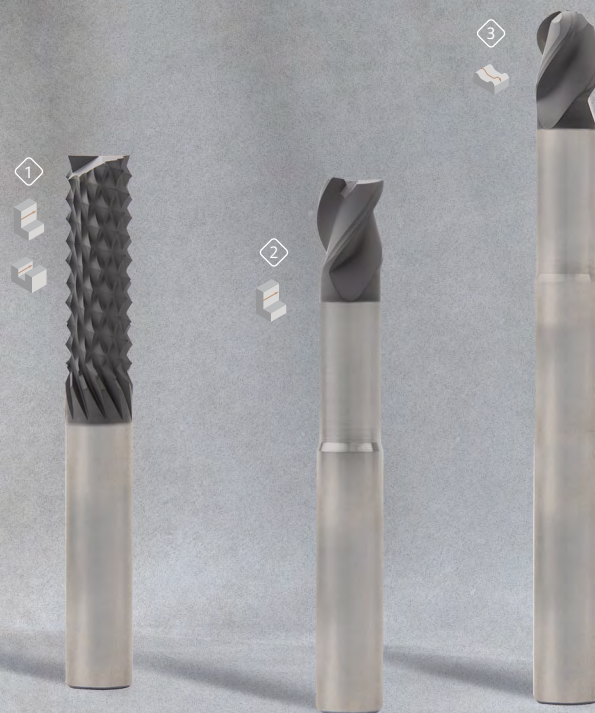
Click/Scan  
& watch

- |   |                 |           |   |
|---|-----------------|-----------|---|
| ① | ULC2X10025R     | 📄 478-479 |  |
| ② | ULC3X10040SNT03 | 📄 474-475 |  |
| ③ | ULC3X10040BN    | 📄 482-483 |  |



# GRAPHITE MACHINING 2 | 2

<sup>NL</sup> Grafietbewerking | <sup>DE</sup> Graphit Bearbeitung | <sup>FR</sup> Usinage graphite



① ULC2X10025R

□ 478-479

② ULC3X10040SNT03

□ 474-475

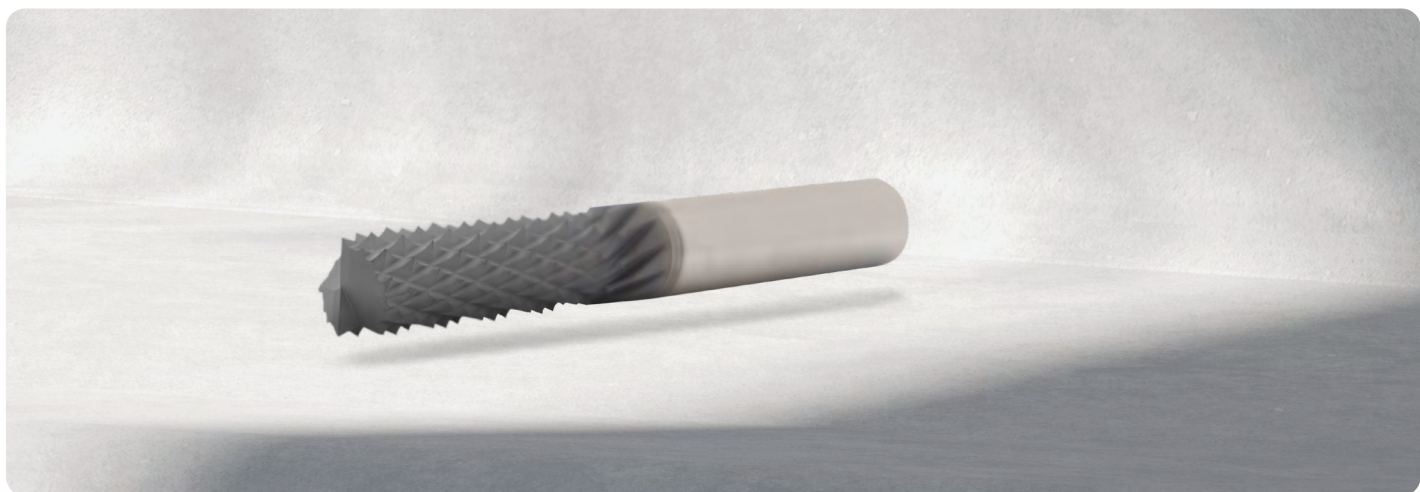
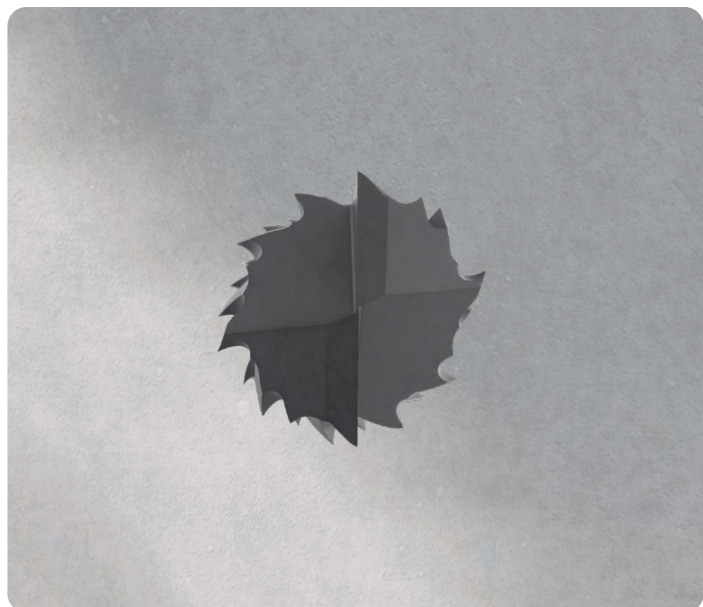
③ ULC3X10040BN

□ 482-483



DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	r/c	z
ULC2X03025R	-	3,0	3	9	-	-	62	-	2
ULC2X04025R	-	4,0	4	12	-	-	62	-	2
ULC2X05025R	-	5,0	5	15	-	-	62	-	2
ULC2X06025R	-	6,0	6	18	-	-	62	-	2
ULC2X08025R	-	8,0	8	24	-	-	68	-	2
ULC2X10025R	-	10,0	10	30	-	-	80	-	2
ULC2X12025R	-	12,0	12	36	-	-	93	-	2
ULC2X16025R	-	16,0	16	48	-	-	108	-	2

Vc	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	500

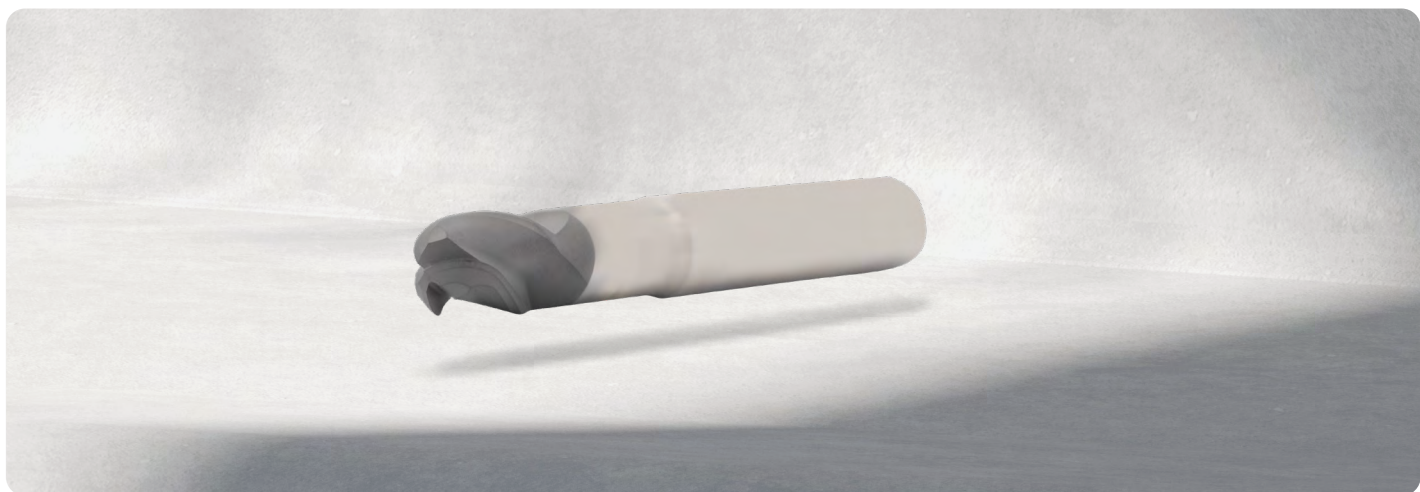
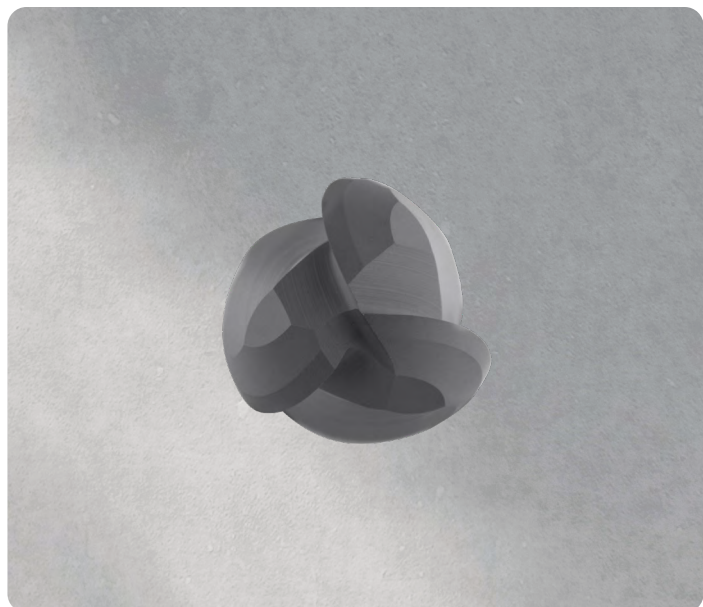


	Ap [min]	Ap [max]	Ae [max]	fz
	0,3*Dc	Lc	0,5*Dc	0,0310*Dc
	0,3*Dc	Lc	1*Dc	0,0240*Dc
	-	-	-	-
	-	-	-	-
	-	-	-	-
	-	-	-	-



DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	r	z
ULC3S02040BN	-	2,0	3	3	8	1,8	50	1,0	3
ULC3S03040BN	-	3,0	3	4	10	2,7	50	1,5	3
ULC3S04040BN	-	4,0	4	5	13	3,6	54	2,0	3
ULC3S05040BN	-	5,0	5	6	16	4,5	54	2,5	3
ULC3S06040BN	-	6,0	6	7	17	5,0	54	3,0	3
ULC3S08040BN	-	8,0	8	9	22	7,0	58	4,0	3
ULC3S10040BN	-	10,0	10	11	26	9,0	66	5,0	3
ULC3S12040BN	-	12,0	12	13	28	11,0	73	6,0	3

Vc	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	500

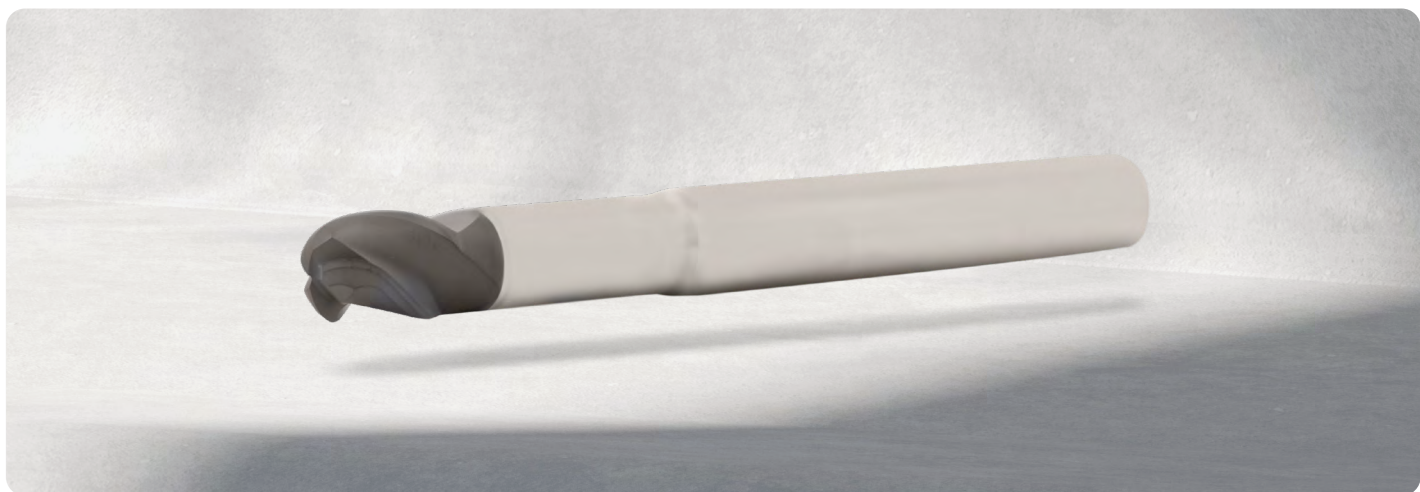
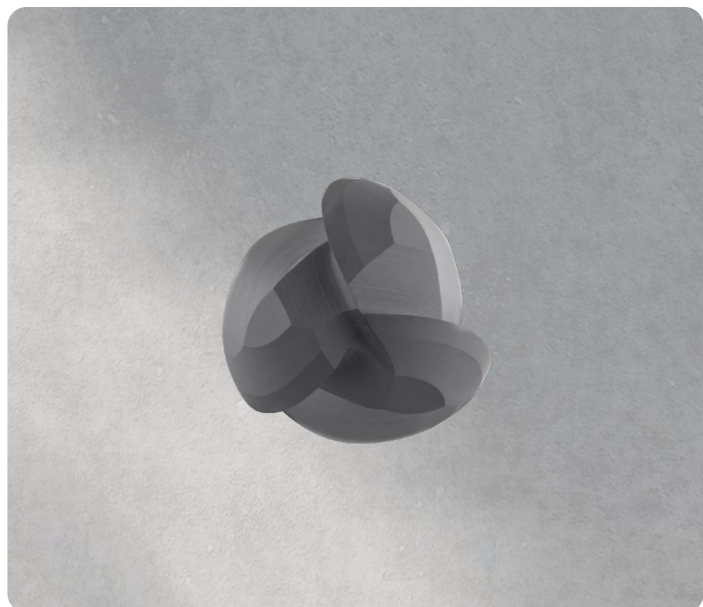







	Ap [min]	Ap [max]	Ae [max]	fz
	-	-	-	-
	-	-	-	-
	-	-	-	-
	$0,02 \cdot D_c$	$0,5 \cdot D_c$	$0,5 \cdot D_c$	$0,0120 \cdot D_c$
	-	-	-	-
	-	-	-	-
	-	-	-	-



DIN 6535 HA	DIN 6535 HB	Dc	Ds	Lc	Ln	Dn	Lt	r	z
ULC3X02040BN	-	2,0	6	3	9	1,8	62	1,0	3
ULC3X03040BN	-	3,0	6	4	11	2,7	62	1,5	3
ULC3X04040BN	-	4,0	6	5	15	3,6	62	2,0	3
ULC3X05040BN	-	5,0	6	6	23	4,5	80	2,5	3
ULC3X06040BN	-	6,0	6	7	24	5,0	80	3,0	3
ULC3X08040BN	-	8,0	8	9	30	7,0	90	4,0	3
ULC3X10040BN	-	10,0	10	11	38	9,0	100	5,0	3
ULC3X12040BN	-	12,0	12	13	46	11,0	120	6,0	3

Vc	P1	P2	P3	H1	H2	H3	K1	K2	M1	M2	S1	S2	N1	N2	G
	-	-	-	-	-	-	-	-	-	-	-	-	-	-	500



	Ap [min]	Ap [max]	Ae [max]	fz
	-	-	-	-
	-	-	-	-
	-	-	-	-
	$0,02 \cdot D_c$	$0,5 \cdot D_c$	$0,5 \cdot D_c$	$0,0120 \cdot D_c$
	-	-	-	-
	-	-	-	-
	-	-	-	-

Notes